

# Draft Proposed Revisions to CTDEP's NOx Regulations

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# Agenda

## ◆ New Concepts

- Tune-up Program
- Control Strategy Plans
- CAIR allowance acquisition program

## ◆ Targeted Source Sectors

- ICI Boilers
- EGUs

# Acronyms

- ◆ **BOOS.** Burner out of service
- ◆ **CAIR.** Clean Air Interstate Rule
- ◆ **DERC.** Discrete Emission Reduction Credits
- ◆ **EGU.** Electricity generating unit
- ◆ **FGR.** Flue Gas Recirculation
- ◆ **HC.** Hydrocarbons
- ◆ **ICI boilers.** Industrial commercial and institutional boilers
- ◆ **LNB.** Low NOx Burner
- ◆ **MMBtu/hr.** Million Btu per hour
- ◆ **MW.** Megawatts
- ◆ **NOx.** Nitrogen oxides (NO and NO<sub>2</sub>)
- ◆ **O3 NAAQS.** 8-hr ozone national ambient air quality standard is 0.08 ppm
- ◆ **OFA.** Over-Fire Air
- ◆ **Peaker unit.** EGU that supplies peak load on high electricity demand days
- ◆ **PM.** Particulate Matter
- ◆ **RACT.** Reasonably available control technology
- ◆ **SCR.** Selective Catalytic Reduction
- ◆ **SIP.** State implementation plan
- ◆ **SNCR.** Selective Non-catalytic reduction

# New Concepts

- ◆ ICI Boiler Tune-up Program
- ◆ Compliance Plans using
  - Control strategy evaluations, and/or
  - CAIR Allowance Acquisition Program
- ◆ Require additional CAIR allowances use after January 1, 2012

# Benefits of Annual Tune-ups

## ◆ Reduce fuel consumption which

- Reduces Pollution
  - ◆ NOx
  - ◆ Particulate matter
  - ◆ CO2
  - ◆ Nitrogen deposition
  - ◆ SO2
  - ◆ Regional Haze
- Saves on fuel costs

# ICI Boiler Tune-up Program

- ◆ ICI boilers 5 MMBtu/hr and greater would participate (with exemptions)
- ◆ Perform annual tune-ups:
  - Conduct NOx test pre/post tune-up
  - Conduct combustion efficiency test
  - Submit one-page certification for medium and large units >50 MMBtu/hr
  - Keep certification on-site for small units <50 MMBtu/hr (may develop submission schedule)

# Control Strategy Plans

- ◆ For Medium and Large Boilers (>50 MMBtu/hr)
- ◆ Submit a Control Strategy Plan
  - Evaluate list of control strategies
    - ◆ LNB; FGR; NG Reburn; SCR; SNCR; BOOS; OFA, and use of alternative fuels
  - DEP review and approval of control or comply by using allowances at a ratio of 1:1 until December 31, 2011
  - Require additional allowances (greater ratio) after January 1, 2012
- ◆ Prioritize DEP review based on time of use, size, emissions

# CAIR Allowance Acquisition Program

- ◆ Extend existing orders to May 1, 2009
- ◆ No more DERC use or generation after May 1, 2009
- ◆ Incorporate trading protocol into regulation
- ◆ Use CAIR allowances at a ratio of 1:1 to meet emission limits until December 31, 2011
- ◆ Require additional allowances (greater ratio) after January 1, 2012



# Targeted Source Sectors

## ◆ Part I

- ICI Boilers – large number of sources

## ◆ Part II

- EGUs – peak demand days & most reasonable to control
  - Demand Response Engines – address issue created by DPUC grant program
  - Stationary Source Turbines – first step in addressing peak emissions on peak demand days
- ## ◆ Asphalt Production Plants (currently under review)
- Typically have avoided NOx regulations and operate on peak ozone days

# Part I: ICI Boilers

- ◆ Steam generating units that generate steam to supply power and/or heat to industrial, commercial, or institutional operations.
- ◆ Prioritize by boiler size to obtain reasonably achievable NO<sub>x</sub> reductions
  - Small: 5-50 MMBtu/hr
  - Medium: 50-250 MMBtu/hr
  - Large: >250 MMBtu/hr

# ICI Boilers In Connecticut

<b>Boiler Heat Input (MMBtu/Hr)</b>	<b>Number of Units</b>	<b>Actual NOx (TPY)</b>	<b>Actual HC (TPY)</b>	<b>Actual SOx (TPY)</b>	<b>Actual PM (TPY)</b>
5-49.9	2010	1886	58.2	2975	201
50-99.9	65	520	29.8	646	75.9
100-250	35	790	15.1	970	91.1
>250	3	397	5.4	235	47.4
Total	2,113	3593	108.5	4826	415.4

# ICI Boiler Roadmap

- ◆ Perform Annual Tune-ups
- ◆ Meet emission Limit
- ◆ Compliance Plans
  - Submit certification of compliance
  - Control strategy evaluations
  - Acquire CAIR allowances
- ◆ Require additional CAIR allowances (greater ratio) after January 1, 2012

# ICI Boiler Off Ramps

- ◆ Don't have to do annual Boiler Tune-ups if
  - <5 MMBtu/hr
  - Achieve required energy efficiency rating
  - Operate continuous emission monitors
- ◆ Don't have to meet emission limits if
  - <5 MMBtu/hr
  - 5 to 50 MMBtu/hr, not at a major source and don't operate during the summer
- ◆ Compliance Plans
  - DEP review of Control Strategy Plans prioritized based on time of use and size(1/3 per year)
  - Use CAIR Allowance Acquisition protocol until Control Strategy Plan is due

# Small ICI Boilers

- ◆ Size: 5-50 MMBtu/hr
- ◆ New concepts
  - Participate in ICI Boiler Tune-up Program if
    - ◆ Can't meet energy efficiency benchmark or
    - ◆ Does not have CEM
  - For Units operating in summer at a major source
    - ◆ Meet limits
    - ◆ Submit compliance plan includes option to comply using CAIR allowances at a ratio of 1:1 until December 31, 2011
    - ◆ Require additional allowances (greater ratio) after January 1, 2012

# Medium ICI Boilers

- ◆ Size: 50-250 MMBtu/hr

- ◆ New concepts

- Participate in ICI Boiler Tune-up Program if can't meet energy efficiency benchmark or does not have CEM
- Meet more stringent emission limit
- Submit compliance plan, includes option to comply using CAIR allowances at a ratio of 1:1 until December 31, 2011
- Require additional allowances (greater ratio) after January 1, 2012

# Large ICI Boilers

- ◆ Size: >250 MMBtu/hr
- ◆ New concepts
  - CAIR program/sunset NOx Budget Program
  - Participate in ICI Boiler Tune-up Program if do not have CEM
  - Meet more stringent emission limits
  - Submit compliance plan, includes option to comply using CAIR allowances at a ratio of 1:1 until December 31, 2011
  - Require additional allowances (greater ratio) after January 1, 2012



# 2001 OTC Boiler NOx limits

Unit Size (MMBtu/hr)	Gas Fired (lb/MMBtu)	Residual Oil Fired (lb/MMBtu)	Other-Oil Fired (lb/MMBtu)	Coal Fired (lb/MMBtu)
Existing 22a-174-22 Other Boiler (all sizes)	<b>0.20</b>	<b>0.25</b>	<b>0.20</b>	<b>0.38</b>
5 to 50	Tune-up (0.05)	Tune-up (0.20)	Tune-up (0.08)	Tune-up
50 to 100	0.10 (0.05)	0.30 (0.20)	0.30 (0.08)	0.30 (0.38)
100 to 250	0.10 (0.10)	0.20 (0.20)	0.20 (0.20)	0.20 (0.11-0.14)
>250	0.17	0.17	0.17	0.17
Before December 31, 2011	CAIR +	CAIR +	CAIR +	CAIR +
After December 31, 2011	CAIR +	CAIR +	CAIR +	CAIR +

(\*) proposed 2006 OTC Limit

# Part II: EGU Categories

- ◆ Demand Response Engines
- ◆ Stationary Source Turbines
- ◆ Large Utility Boilers
  - Cyclone furnaces
  - Fast-response double furnace
  - Fluidized bed combustors

# Engines Being Used in the Demand Response Program

- ◆ Remove emergency exemption in regulation
- ◆ Meet 2001 OTC model rule emission limits
  - On oil – 2.3 gm/bhp-hr (existing 8 gm/bhp-hr)
  - On gas – 1.5 gm/bhp-hr (existing 2.5 gm/bhp-hr)
- ◆ Existing emergency engines entering into DR program will be subject to 22a-174-42 limits
- ◆ Use CAIR allowances at a ratio of 7:1 until December 31, 2011
- ◆ Require additional allowances (greater ratio) after January 1, 2012

# Stationary Source Turbines

- ◆ First step in addressing peaking units
- ◆ Meet more stringent emission limits than the 2001 OTC model rule
  - On oil – 42 ppm (existing limit 75 ppm)
  - On gas – 25 ppm (existing limit 55ppm)
- ◆ Use CAIR allowances for peaker units at a ratio of 7:1 until December 31, 2011
- ◆ Require additional allowances (greater ratio) after January 1, 2012

# Utility Boilers

## ◆ CAIR

- Seasonal Program
- NOx CAIR Allowances for > 15 MW units

## ◆ RACT

- Daily Limit (24-hr average)
- Use NOx CAIR allowances for excess emissions until December 31, 2011
- Require additional allowances (greater ratio) after January 1, 2012

## 2001 OTC NOx limits For Cyclone Boilers

Unit Size (MMBtu/hr)	Gas Fired (lb/MMBtu)	Residual Oil Fired (lb/MMBtu)	Other-Oil Fired (lb/MMBtu)	Coal Fired (lb/MMBtu)
Existing 22a-174-22 Other Boiler (all sizes)	<b>0.43</b>	<b>0.43</b>	<b>0.43</b>	<b>0.43</b>
5 to 50	Tune-up	Tune-up	Tune-up	Tune-up
50 to 100	0.10	0.30	0.30	0.30
100 to 250	0.10	0.20	0.20	0.20
>250	0.17	0.17	0.17	0.17

## 2001 OTC NOx limits For Fast-Response Double-Furnace Naval Boilers

Unit Size (MMBtu/hr)	Gas Fired (lb/MMBtu)	Residual Oil Fired (lb/MMBtu)	Other-Oil Fired (lb/MMBtu)	Coal Fired (lb/MMBtu)
Existing 22a-174-22 Other Boiler (all sizes)	<b>0.20</b>	<b>0.30</b>	<b>0.30</b>	<b>0.30</b>
5 to 50	Tune-up	Tune-up	Tune-up	Tune-up
50 to 100	0.10	0.30	0.30	0.30
100 to 250	0.10	0.20	0.20	0.20
>250	0.17	0.17	0.17	0.17

# 2001 OTC NO<sub>x</sub> limits For Fluidized Bed Combustors

Unit Size (MMBtu/hr)	Coal Fired (lb/MMBtu)
Existing 22a-174-22 Other Boiler (all sizes)	<b>0.29</b>
5 to 50	Tune-up
50 to 100	0.30
100 to 250	0.20
>250	0.17



# Summary

- ◆ Align/tighten emission limits w/ OTC
- ◆ Institute annual boiler tune-up program
- ◆ Institute compliance plan requirements
  - require 1/3 of sources to submit control strategy plans per year
  - use CAIR allowance acquisition protocol until control strategy plans are approved
- ◆ Require additional allowances (greater ratio) after January 1, 2012